



instruments
Innovations in Precision

Digital Readout Manual

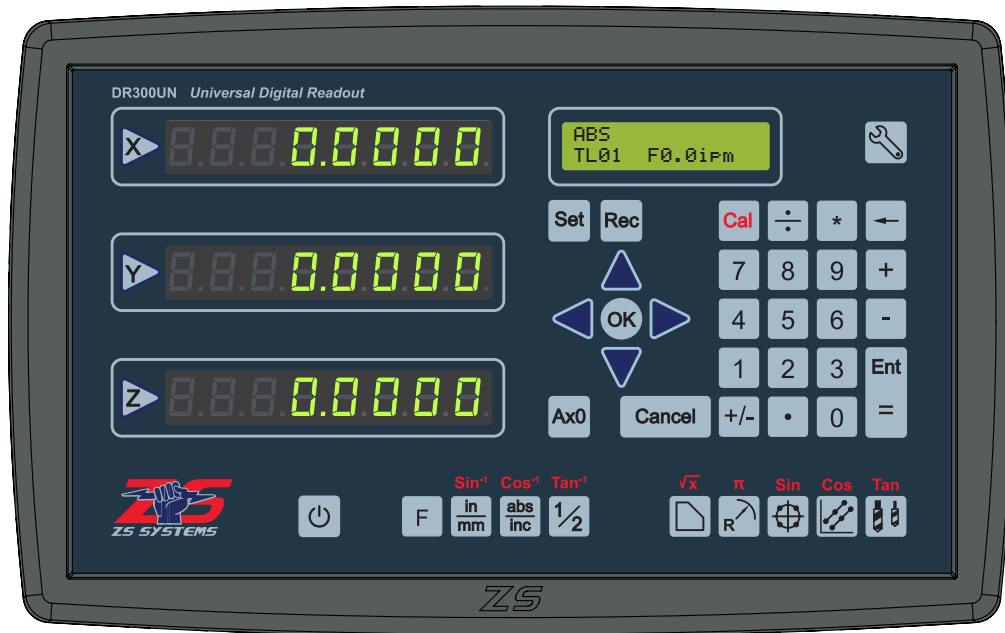


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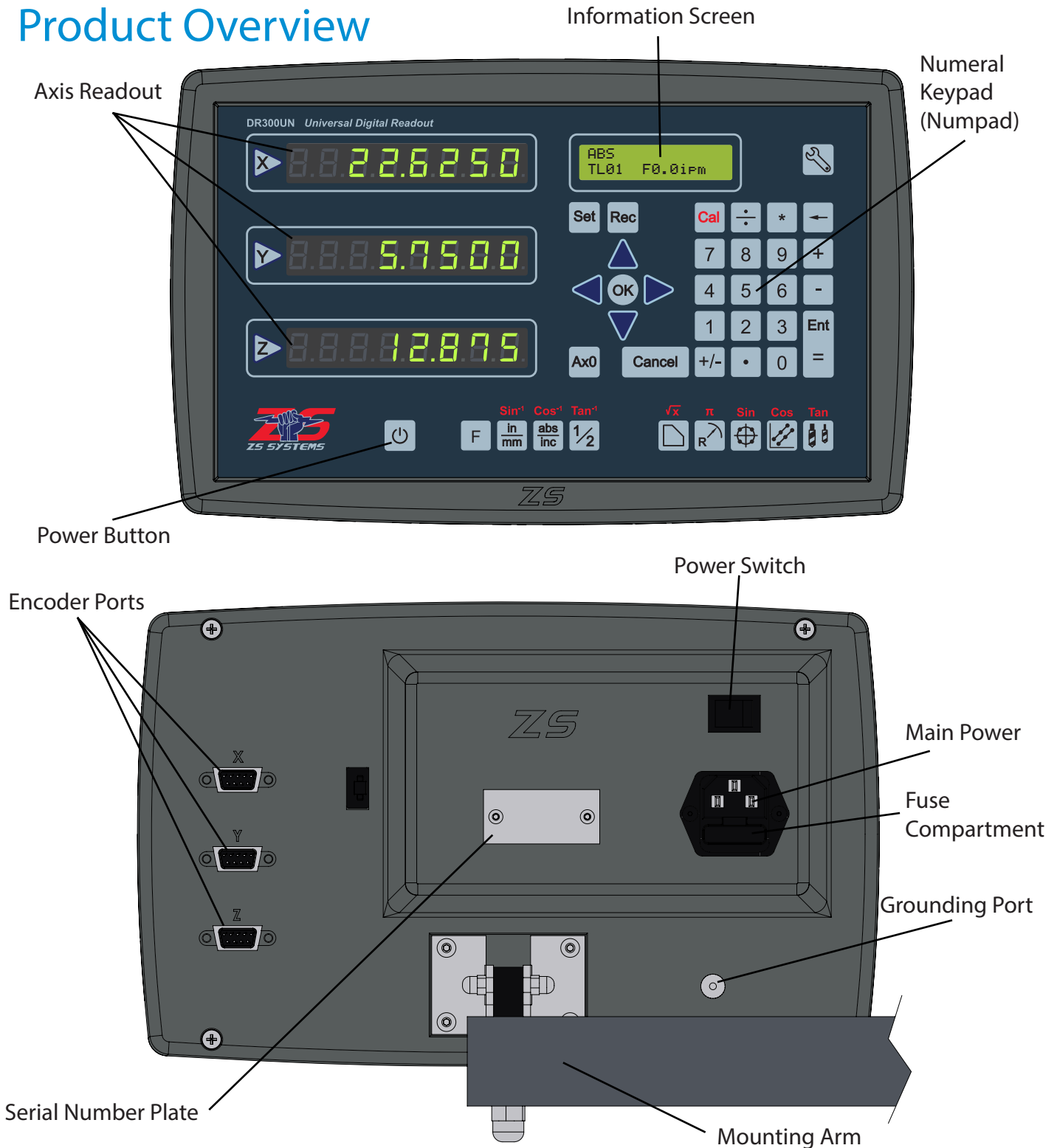
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Warranty

Introduction


Thank you for purchasing ZS Instruments DR300UN DRO. This digital readout is capable of many advanced features that make machining operations fast and easy. This guide will cover the installation and setup of the unit as well as how to use all of the included features. Please read through this manual in its entirety before beginning installation or use of the unit to avoid damage to the DRO, encoders, or your machine. Save this manual for future reference.

Product Overview




Mounting

The DRO has different types of arms for mounting to a mill or a lathe. Check that you have the correct type of arm for your machine before attempting to install the DRO.


-  Due to the large number of machines and mounting configurations that are supported by the unit, hardware for securing the mounting arm to the machine is not included. Use two 1/4 inch or M6 screws of an appropriate length for your particular mounting arrangement.

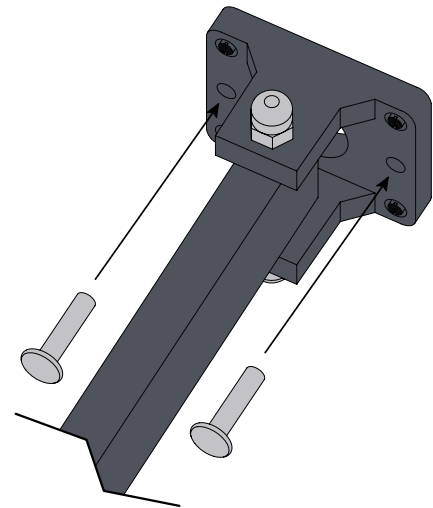
Mill Mounting

Step 1: Determine the ideal mounting location for your particular machine. Using the mounting base as a guide, center punch, drill, and tap two holes of the same size and thread type as the screws you will be using. Attach the arm assembly to the machine as shown.


-  Make sure that the unit will clear all parts of the machine including cables and will be away from coolant nozzels, flying chips, or any other hazards

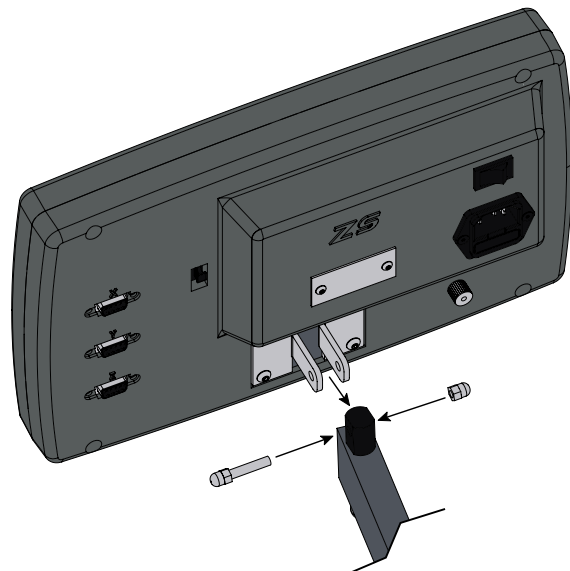
-  Be sure that the screws are tight or damage to the DRO may occur

-  Use the four set screws to level the mounting arm




Step 2: Attach the DRO to the end of the mounting arm using the included hardware.


-  Be sure that the DRO is in the correct orientation




Lathe Mounting


Step 1: Determine the ideal mounting location for your particular machine. Using the mounting base as a guide, center punch, drill, and tap two holes of the same size and thread type as the screws you will be using. Attach the arm assembly to the machine as shown. Remove the screw from the top of the mounting arm base.

 Make sure that the unit will clear all parts of the machine including cables and will be away from coolant nozzels, flying chips, or any other hazards


 Be sure that the screws are tight or damage to the DRO may occur

 Use the four set screws to level the mounting arm

Step 2: Attach the mounting arm to the base using the screw as shown.

 Be sure that the swivel faces upward

Step 3: Attach the DRO to the end of the mounting arm using the included hardware.

 Be sure that the DRO is in the correct orientation

